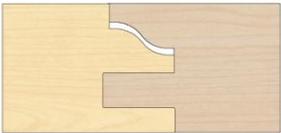
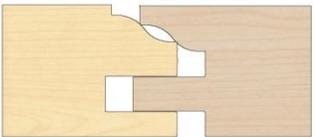
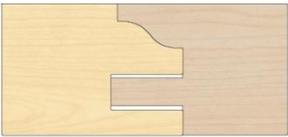
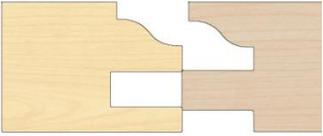


Rail & Stile Setup Guide

Thank you for purchasing a Yonico Rail & Stile Router Bit Set.

We have already configured your new Rail & Stile Router Bit Set, and it should create perfect fitting joints right out of the box. But, since we cannot actually test them on a piece of stock it is important that you test these router bits on some spare wood and refer to the instructions below for directions on how to achieve a further fine tuned fit.

The following are some examples of what you might encounter when fitting your rails and stiles:

Problem	Solution
<p>1. The design tongue is too thin. In this case the profile bit cut the design tongue too thin.</p> 	<p>Add shims between the groove cutter and the design cutter to increase the thickness of the design tongue.</p> 
<p>2. The design tongue is too thick. In this case the profile bit cut the design tongue too thick.</p> 	<p>Remove shims from between the groove cutter and the design cutter to decrease the thickness of the design groove.</p> 
<p>3. The tongue is too thin. In this case the coping bit cut the tongue too thin.</p> 	<p>Add shims within the tongue space to add thickness to the tongue.</p> 
<p>4. The tongue is too thick. In this case the coping bit cut the tongue too thick.</p> 	<p>Remove shims from within the tongue space to decrease the thickness of the tongue.</p> 